



APPLICATION

INTERIOR  
**WOOD**  
SOLUTIONS



APPLICATION

Veneering

Dynea AS  
PO Box 160,  
2001 Lillestrøm, Norway

Phone: +47 63897100  
Fax: +47 63897610  
Email: [dynea@dynea.com](mailto:dynea@dynea.com)  
Web: [www.dynea.com](http://www.dynea.com)  
Dynea Leaflet-v1.1



Dedicated to wood adhesives



# Veneering

Dynea's range of adhesives for Veneering is designed for bonding all sorts of veneer to wood-based panel substrates. Decorative furniture components can be produced by use of different adhesive solutions suited for various production processes.

## Key features

- Low emission or formaldehyde-free solutions
- 1-component, mix-in or separate application systems
- Solutions suitable for hot- and cold pressing

## Application equipment

- Equipment for mix-in application
- Kuni LMX mixers and roller spreaders



## Available solutions

- Urea adhesive systems with tailor-made hardeners
- Low emission amino adhesive systems
- EPI adhesive systems
- PVAc adhesives

**prefere**<sup>®</sup>  
by dynea

### Urea adhesive systems

Prefere 4114 with hardeners  
+ Prefere 5160M  
+ Prefere 5163M  
+ Prefere 5219

Prefere 4173 with various hardeners and fillers

### PVAc adhesives

+ Prefere 6202 (D2)  
+ Prefere 6255 (D2)  
+ Prefere 6312 (D3)  
+ Prefere 6316 (D3)  
+ Prefere 6350 (D3)

### Low emission amino systems

Prefere 7200 with hardeners  
+ Prefere 7612  
+ Prefere 7616  
+ Prefere 7620  
+ Prefere 7624

### EPI adhesive systems

+ Prefere 6190/6670 (D4/C4)

For further details, please refer to our Technical Data Sheets, or contact us via [dynea@dynea.com](mailto:dynea@dynea.com)