



APPLICATION

Dynea AS
PO Box 160,
2001 Lillestrøm, Norway

Phone: +47 63897100
Fax: +47 63897610
Email: dynea@dynea.com
Web: www.dynea.com
Dynea Leaflet-v1.3



INTERIOR
WOOD
SOLUTIONS


dynea®



dynea®



APPLICATION

Solid Wood
Lamination

Dedicated to
wood adhesives

Solid Wood Lamination

Dynea's range of adhesives for Solid Wood Lamination is specially attuned for optimal performance with respect to both the specific properties of the utilized wood species and the conditions under which the products are manufactured and finally used.

Key features

- Low emission or formaldehyde-free solutions
- 1-component or mix-in systems
- Solutions suitable for hot pressing, RF-pressing or cold curing
- Adhesive systems conforming with moisture resistance requirements according to EN 204/205, EN 12765

Application equipment

- Kuni LMX mixer
- Separate application units (roller+nozzle)
- Kuni, Mixon, Oest



Available solutions

- ULEF Low emission amino adhesive systems
- Urea adhesive systems
- EPI adhesive systems
- PVAc adhesives

prefere[®]
by dynea

Urea adhesive systems

- + Prefere 4131 / 5111
- + Prefere 4114 / 5219
- + Prefere 4114 / 5269

PVAc adhesives

- + Prefere 6202 (D2)
- + Prefere 6312 (D3)
- + Prefere 6316 (D3)
- + Prefere 6352 (D3)
- + Prefere 6415 (D4)
- + Prefere 6418 (D4)

- 2-component D4 PVAc – systems
- + Prefere 6422 / 6699

Low emission amino systems

- Prefere 7200 and Prefere 7210 with hardeners
- + Prefere 7612
 - + Prefere 7616
 - + Prefere 7620
 - + Prefere 7624

EPI adhesive systems

- + Prefere 6170 / 6670 (C4 / D4)

For further details, please refer to our Technical Data Sheets, or contact us via dynea@dynea.com