



TECHNOLOGY

INTERIOR
WOOD
SOLUTIONS



TECHNOLOGY

PVAc

Product overview

Dedicated to
wood adhesives

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Dynea Leaflet-v1.3



Adhesive	Approvals					Solids content [%]	Viscosity at >T		pH	Setting speed	MFT [°C]	Application						Comments
	EN 204/ 205 – D4	EN 204/ 205 – D3	EN 204/ 205 - D2	EN 14257 - WATT 91	KOMO		[k = 1000]					Flooring	SWL	Veneering	Doors & BoF	Foil Bonding	Finger jointing	
							[mPa.s]	[°C]										
Prefere 6422	◆			◆		ca. 51	15k ± 3k ➤	20	ca. 3	+ + + +	+10	◆	◆	◆	◆		- D4 in combination with hardeners Prefere 6699 - D3 as 1-component product	
Prefere 6418	◆			◆		ca. 48	7k ± 3k ➤	23	ca. 3	+ +	+6	◆	◆	◆	◆		◆	
Prefere 6416	◆			◆	◆	ca. 50	5,3k ± 1,1k ➤	23	ca. 3	+ +	+10						◆	
Prefere 6415	◆			◆	◆	ca. 51	7,5k ± 1k ➤	23	ca. 3	+ + +	+10	◆	◆	◆	◆		- Suited for most applications and wood species	
Prefere 6352		◆				ca. 56	10k ± 3k ➤	25	ca. 3	+ + + +	+8	◆	◆		◆			
Prefere 6316		◆		◆		ca. 50	10k ± 2k ➤	23	ca. 3	+ +	+8	◆		◆		◆		
Prefere 6313		◆		◆		ca. 50	8k ± 2k ➤	23	ca. 3	+ +	+4		◆		◆			
Prefere 6312		◆		◆		ca. 52	15k ± 3k ➤	23	ca. 3	+ +	+3	◆	◆		◆			
Prefere 6353		◆				ca. 48	11,5k ±2,5k ➤	23	ca. 4,5	+ + + +	+5	◆	◆	◆	◆		Fast setting, discolouration free D3 PVAc	
Prefere 6360		◆		◆		ca. 52	7k ± 3k ➤	23	ca. 3	+ + +	+6	◆	◆	◆	◆		Bio-based PVAc adhesive of D3 quality	
Prefere 6255			◆			ca. 50	12,5k ±1,5k ➤	23	ca. 5	+ + +	+16			◆				
Prefere 6205			◆			ca. 50	35k ± 5k ➤	23	ca. 5	+ + +	+14		◆	◆			- Also for SWL blockboard core	
Prefere 6202			◆			ca. 51	12k ± 3k ➤	23	ca. 7	+ +	+3		◆	◆				

NOTE: The setting speeds stated are not application-dependent and can be used as guidelines → + = slow, ++ = medium, +++ = fast, ++++ = extra fast