



APPLICATION

INTERIOR
WOOD
SOLUTIONS


dynea®



APPLICATION

Doors & Board-on-Frame

Dynea AS
PO Box 160,
2001 Lillestrøm, Norway

Phone: +47 63897100
Fax: +47 63897610
Email: dynea@dynea.com
Web: www.dynea.com
Dynea Leaflet-v1.1


dynea®

Dedicated to wood adhesives

Doors & Board-on-Frame

Dynea's range of adhesives for Doors & Board-on-Frame applications provides flexible solutions for exterior and interior doors, produced as solid wood or board-on-frame construction to meet customers' specific needs.

Key features:

- Low emission or formaldehyde-free solutions
- 1-component, mix-in or separate application systems
- Solutions suitable for hot or cold pressing
- Adhesive systems conforming with moisture resistance requirements according to EN 204/205, EN 12765

Application related equipment

- Equipment for mix-in application
- Kuni LMX mixer
- Equipment for separate application (roller or nozzle)
- Kuni, Mixon, Oest



Available solutions for

- Melamine adhesive systems
- Urea adhesive systems with tailor-made hardeners
- EPI adhesive systems
- PVAc adhesives

prefere[®]
by dynea

AsWood systems

- + AsWood 7000 / 7502
- + AsWood 7100 / 7502

Urea systems for interior use

- + Prefere 4114 with hardeners
- + Prefere 5232
- + Prefere 5267
- + Prefere 5268
- + Prefere 5269
- + Prefere 5275

Melamine systems

- + Prefere 4564 / 5012
- + Prefere 4564 / 5013
- + Prefere 4681 (C4)
(one-shot system for exterior doors)

Low emission amino systems

- Prefere 7200 with hardeners
- + Prefere 7612
- + Prefere 7616
- + Prefere 7620
- + Prefere 7624

EPI adhesive systems

- + Prefere 6190 / 6670 (C4 / D4)

PVAc adhesives

- + Prefere 6263 (D2)
- + Prefere 6312 (D3)
- + Prefere 6316 (D3)
- + Prefere 6350 (D3)
- + Prefere 6415 (D4)
- + Prefere 6418 (D4)

For further details, please refer to our Technical Data Sheets, or contact us via dynea@dynea.com